

A Free Project Sheet  
NOT FOR RESALE

# Salty Dogs

QUILT 1



Featuring fabrics from the **Salty Dogs** collection by **Geoff Allen** for **STUDIO·e·fabrics**

## Fabric Requirements

(A) 4700P-77 .....	1 panel	(K) 1351-Royal**....	¼ yard
(B) 4708-76 .....	1 yard*	(L) 1351-Denim**...	¼ yard
(C) 1351-Robin's Egg**	⅓ yard	(M) 1351-Orange**	⅛ yard
(D) 1351-Seaglass**	½ yard	(N) True Cheddar-36+	⅛ yard
(E) 1351-Teal**.....	¼ yard	(O) 1351-Aegean Blue**	⅛ yard
(F) 4707-76 .....	⅛ yard	(P) 1351-Sunshine**	⅛ yard
(G) 4704-76 .....	½ yard	(Q) Bright Kiwi-64+..	⅛ yard
(H) 1351-Light Teal**	⅓ yard	(R) 1351-Grass**....	⅛ yard
(I) 1351-Aqua**.....	⅓ yard	Backing	
(J) 4704-77 .....	¼ yard	4702-76 .....	4 yards

## Additional Supplies Needed

Batting 51" x 68" (Recommended:  
Air Lite® Colour Me 100% Cotton)  
Piecing and sewing thread  
Quilting and sewing supplies  
Quilt designed by Lisa Loessel  
Finished Quilt Size 42 ½" x 59 ½"  
Skill Level: Intermediate  
\* Includes Binding  
\*\* Just Color! Collection  
+ Peppered Cottons Collection

Please check our website for pattern updates before starting this project.

## Fabrics in the Collection



Salty Dogs Ship Panel - Blue  
4700P-77



Dog Blocks - Blue  
4701P-77



Wavy Dogs - Aqua  
4702-76



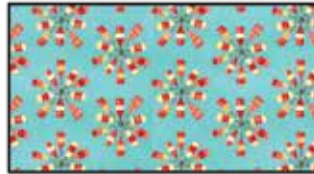
Mermaids - Aqua  
4703-76



Shimmering Texture - Aqua  
4704-76



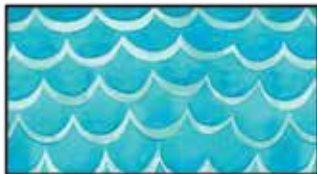
Shimmering Texture - Blue  
4704-77



Buoys - Aqua  
4705-76



Mini Novelty Crabs & Shells  
Aqua - 4706-67



Waves - Aqua  
4707-76



Shiplap Texture Stripe - Aqua  
4708-76

## Select Fabrics from Just Color! and Peppered Cottons



Peppered Cottons  
True Cheddar-36



Peppered Cottons  
Bright Kiwi-64



Just Color! - Aegean Blue  
1351-Aegean Blue



Just Color! - Aqua  
1351-Aqua



Just Color! - Burgundy  
1351-Burgundy



Just Color! - Chambray  
1351-Chambray



Just Color! - Denim  
1351-Denim



Just Color! - Grass  
1351-Grass



Just Color! - Light Teal  
1351-Light Teal



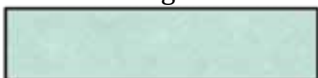
Just Color! - Navy  
1351-Navy



Just Color! - Orange  
1351-Orange



Just Color! - Pigment White  
1351-Pigment White



Just Color! - Robin's Egg  
1351-Robin's Egg



Just Color! - Royal  
1351-Royal



Just Color! - Sea Glass  
1351-Sea Glass



Just Color! - Sunshine  
1351-Sunshine



Just Color! - Teal  
1351-Teal

## Cutting

### Cutting Instructions

*Please note: All strips are cut across the width of fabric (WOF) from selvage to selvage edge unless otherwise noted.*

WOF= Width of Fabric • LOF = Length of Fabric

#### **Fabric A (4700P-77 Salty Dogs Ship Panel – Blue):**

- Fussy cut (1) 21 ½" x 40 ½" panel.

#### **Fabric B (4708-76 Shiplap Texture Strips – Aqua), cut:**

- (2) 3 ½" x 40 ½" strips.
- (2) 2 ½" x 27 ½" strips.
- (2) 1" x WOF strips, sub-cut (8) 1" x 7 ½" strips.
- (2) 1" x WOF strips, sub-cut (8) 1" x 6 ½" strips.
- (6) 2 ½" x WOF strips for the binding.

#### **Fabric C (1351-Robin's Egg Just Color! – Robin's Egg), cut:**

- (1) 5 ⅛" x WOF strip, sub-cut (8) 5 ⅛" squares. Cut the squares across one diagonal to make (16) 5 ⅛" triangles.
- (1) 2" x WOF strip, sub-cut (16) 2" squares.

#### **Fabric D (1351-Seaglass Just Color! – Seaglass), cut:**

- (1) 5 ⅛" x WOF strip, sub-cut (8) 5 ⅛" squares. Cut the squares across one diagonal to make (16) 5 ⅛" triangles.
- (1) 2 ⅜" x WOF strips, sub-cut (16) 2 ⅜" squares.
- (2) 2" x WOF strips, sub-cut (32) 2" squares.

#### **Fabric E (1351-Teal Just Color! – Teal), cut:**

- (1) 3 ⅞" x WOF strip, sub-cut (8) 3 ⅞" squares. Cut the squares across one diagonal to make (16) 3 ⅞" triangles.
- (1) 2" x WOF strip, sub-cut (16) 2" squares.

#### **Fabric F (4707-76 Waves – Aqua), cut:**

- (1) 2" x WOF strip, sub-cut (16) 2" squares.

#### **Fabric G (4704-76 Shimmering Texture – Aqua), cut:**

- (1) 3 ⅞" x WOF strip, sub-cut (8) 3 ⅞" squares. Cut the squares across one diagonal to make (16) 3 ⅞" triangles.
- (1) 3" x WOF strip, sub-cut (8) 3" squares. Cut the squares across one diagonal to make (16) 3" triangles.
- (2) 1 ¼" x WOF strips, sub-cut (8) 1 ¼" x 7 ½" strips.
- (2) 1 ¼" x WOF strips, sub-cut (8) 1 ¼" x 9" strips.

#### **Fabric H (1351-Light Teal Just Color! – Light Teal), cut:**

- (1) 3 ⅞" x WOF strip, sub-cut (8) 3 ⅞" squares. Cut the squares across one diagonal to make (16) 3 ⅞" triangles.
- (1) 3" x WOF strip, sub-cut (8) 3" squares. Cut the squares across one diagonal to make (16) 3" triangles.

#### **Fabric I (1351-Aqua Just Color! – Aqua), cut:**

- (1) 3 ⅞" x WOF strip, sub-cut (8) 3 ⅞" squares. Cut the squares across one diagonal to make (16) 3 ⅞" triangles.
- (1) 3" x WOF strip, sub-cut (8) 3" squares. Cut the squares across one diagonal to make (16) 3" triangles.

#### **Fabric J (4704-77 Shimmering Texture – Blue), cut:**

- (1) 5 ⅛" x WOF strip, sub-cut (8) 5 ⅛" squares. Cut the squares across one diagonal to make (16) 5 ⅛" triangles.

#### **Fabric K (1351-Royal Just Color! – Royal), cut:**

- (1) 5 ⅛" x WOF strip, sub-cut (8) 5 ⅛" squares. Cut the squares across one diagonal to make (16) 5 ⅛" triangles.

#### **Fabric L (1351-Denim Just Color! – Denim), cut:**

- (1) 3" x WOF strip, sub-cut (8) 3" squares. Cut the squares across one diagonal to make (16) 3" triangles.
- (1) 2 ⅜" x WOF strip, sub-cut (4) 2 ⅜" squares.



## Cutting - Continued

### Fabric M (1351-Orange Just Color! – Orange), cut:

- (1) 2  $\frac{3}{8}$ " x WOF strip, sub-cut (4) 2  $\frac{3}{8}$ " squares.

### Fabric N (True Cheddar-36 Peppered Cottons – True Cheddar), cut:

- (1) 2  $\frac{3}{8}$ " x WOF strip, sub-cut (4) 2  $\frac{3}{8}$ " squares.

### Fabric O (1351-Aegean Blue Just Color! – Aegean Blue), cut:

- (1) 2  $\frac{3}{8}$ " x WOF strip, sub-cut (4) 2  $\frac{3}{8}$ " squares.

### Fabric P (1351-Sunshine Just Color! – Sunshine), cut:

- (1) 2  $\frac{3}{8}$ " x WOF strip, sub-cut (8) 2  $\frac{3}{8}$ " squares.

### Fabric Q (Bright Kiwi-64 Peppered Cottons – Bright Kiwi), cut:

- (1) 2  $\frac{3}{8}$ " x WOF strip, sub-cut (4) 2  $\frac{3}{8}$ " squares.

### Fabric R (1351-Grass Just Color! – Grass), cut:

- (1) 2  $\frac{3}{8}$ " x WOF strip, sub-cut (4) 2  $\frac{3}{8}$ " squares.

### Backing (4702-76 Wavy Dogs – Aqua), cut:

- (2) 68" x WOF strips for the backing. Sew the strips together and trim to make the 51" x 68" back.

## Sewing

Sew using a  $\frac{1}{4}$ " seam allowance with right sides together (RST) unless otherwise indicated. Always press towards the darker fabric while assembling, unless otherwise noted by the arrows.

### Block Assembly

1. Sew (1) 3  $\frac{1}{2}$ " x 40  $\frac{1}{2}$ " Fabric B strip to each side of the 21  $\frac{1}{2}$ " x 40  $\frac{1}{2}$ " Fabric A panel. Sew (1) 2  $\frac{1}{2}$ " x 27  $\frac{1}{2}$ " Fabric B strip to the top and to the bottom of the Fabric A panel. Trim the block to measure 26" x 43" to make the Center Block (Fig. 1).

2. Place (1) 2  $\frac{3}{8}$ " Fabric N square on top of (1) 2  $\frac{3}{8}$ " Fabric D square, right sides together. Draw a line across the diagonal of the top square (Fig. 2). Sew  $\frac{1}{4}$ " away from each side of the drawn diagonal line (Fig. 2). Cut the (2) squares apart on the drawn diagonal line (Fig. 3) to make (2) half-square triangles. Trim the half-square triangles to measure 2" square to make (2) Unit 1 squares (Fig. 4). Repeat to make (8) Unit 1 squares total.

3. Repeat Step 2 and refer to Figures 5-9 for fabric identification and placement to make (8) Unit 2 squares, (8) Unit 3 squares, (8) Unit 4 squares, (8) Unit 5 squares and (8) Unit 6 squares.

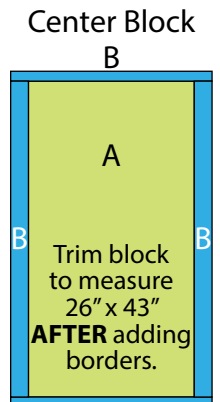


Fig. 1 B



Fig. 2



Fig. 3

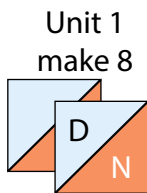


Fig. 4



Fig. 5

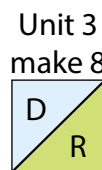


Fig. 6

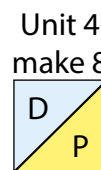


Fig. 7

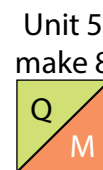


Fig. 8

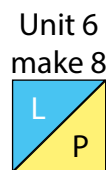


Fig. 9

**Note: Pay attention to the unit orientations while assembling the blocks.**

4. Sew (1) 2" Fabric D square, (1) Unit 1 square, (1) Unit 2 square and (1) 2" Fabric D square together in that order to make (1) Row One.

5. Sew (1) Unit 3 square, (1) Unit 5 square, (1) Unit 6 square and (1) Unit 4 square together in that order to make (1) Row Two.

6. Sew (1) Unit 4 square, (1) Unit 6 square, (1) Unit 5 square and (1) Unit 3 square together in that order to make (1) Row Three.

7. Sew (1) 2" Fabric D square, (1) Unit 2 square, (1) Unit 1 square and (1) 2" Fabric D square together in that order to make (1) Row Four.

8. Sew together the (4) Rows from Steps 4-7, in numerical order, to make (1) Unit 7 square (Fig. 10).

9. Repeat Steps 4-8 to make (4) Unit 7 squares total.

10. Sew (1) 1" x 6 1/2" Fabric B strip to each side of (1) Unit 7 square. Sew (1) 1" x 7 1/2" Fabric B strip to the top and to the bottom of the Unit 7 square to make (1) Unit 8 square (Fig. 11). Repeat to make (4) Unit 8 squares total.

11. Sew (1) 1 1/4" x 7 1/2" Fabric G strip to each side of (1) Unit 8 square. Sew (1) 1 1/4" x 9" Fabric G strip to the top and to the bottom of the Unit 8 square to make (1) Block One square (Fig. 12). Repeat to make (4) Block One squares total.

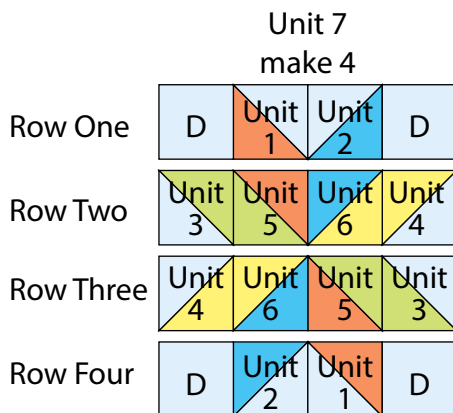


Fig. 10

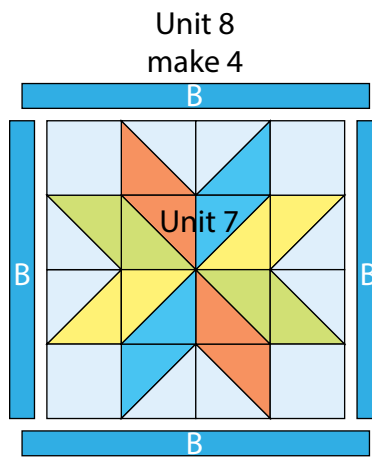


Fig. 11

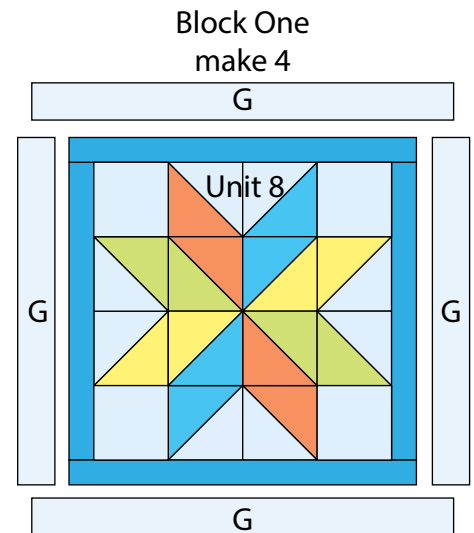


Fig. 12

12. Sew (1) 2" Fabric E square to the left side of (1) 2" Fabric C square. Sew (1) 2" Fabric D square to the left side of (1) 2" Fabric F square. Sew the (2) rows together to make (1) Unit 9 square (Fig. 13). Repeat to make (16) Unit 9 squares total.

13. Sew (1) 3" Fabric H triangle to the left side, (1) 3" Fabric L triangle to the top, (1) 3" Fabric G triangle to the right side and (1) 3" Fabric I triangle to the bottom of (1) Unit 9 square to make (1) Unit 10 square (Fig. 14). *Note: Unit should measure 4 3/4" square.* Repeat to make (16) Unit 10 squares total.

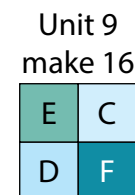


Fig. 13

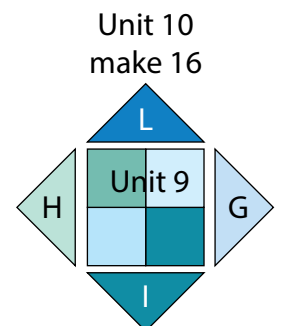


Fig. 14

14. Sew (1) Fabric G  $3\frac{7}{8}$ " triangle to the left side, (1) Fabric I  $3\frac{7}{8}$ " triangle to the top, (1) Fabric H  $3\frac{7}{8}$ " triangle to the right side and (1) Fabric E  $3\frac{7}{8}$ " triangle to the bottom of (1) Unit 10 square to make (1) Unit 11 square (Fig. 15). *Note: Unit should measure  $6\frac{1}{2}$ " square.* Repeat to make (16) Unit 11 squares total.

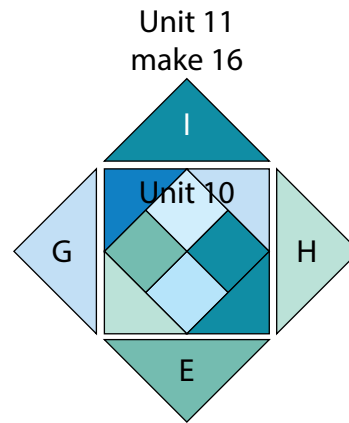


Fig. 15

15. Follow Figure 16 and sew (1)  $5\frac{1}{8}$ " Fabric C triangle, (1)  $5\frac{1}{8}$ " Fabric K triangle, (1)  $5\frac{1}{8}$ " Fabric D triangle and (1)  $5\frac{1}{8}$ " Fabric J triangle to the sides of (1) Unit 11 square to make (1) Block Two square (Fig. 16). *Note: Unit should measure 9" square.* Repeat to make (16) Block Two squares total.

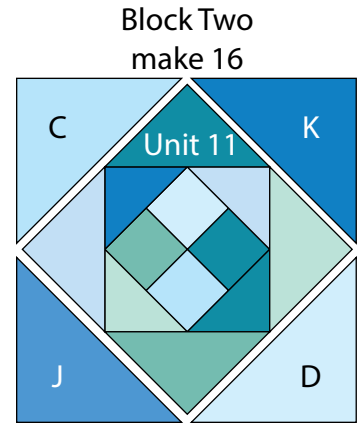


Fig. 16

## Quilt Top Assembly

*(Follow the Quilt Layout while assembling the quilt top.)*

16. Sew (5) Block Two squares together, paying attention to the block orientations. Repeat to make a second strip. Sew (1) strip to each side of the Center Block.

17. Sew (3) Block Two squares together. Sew (1) Block One square to each end of the sewn strip. Repeat to make a second strip. Sew the strips to the top and to the bottom of the Center Block to make the quilt top.

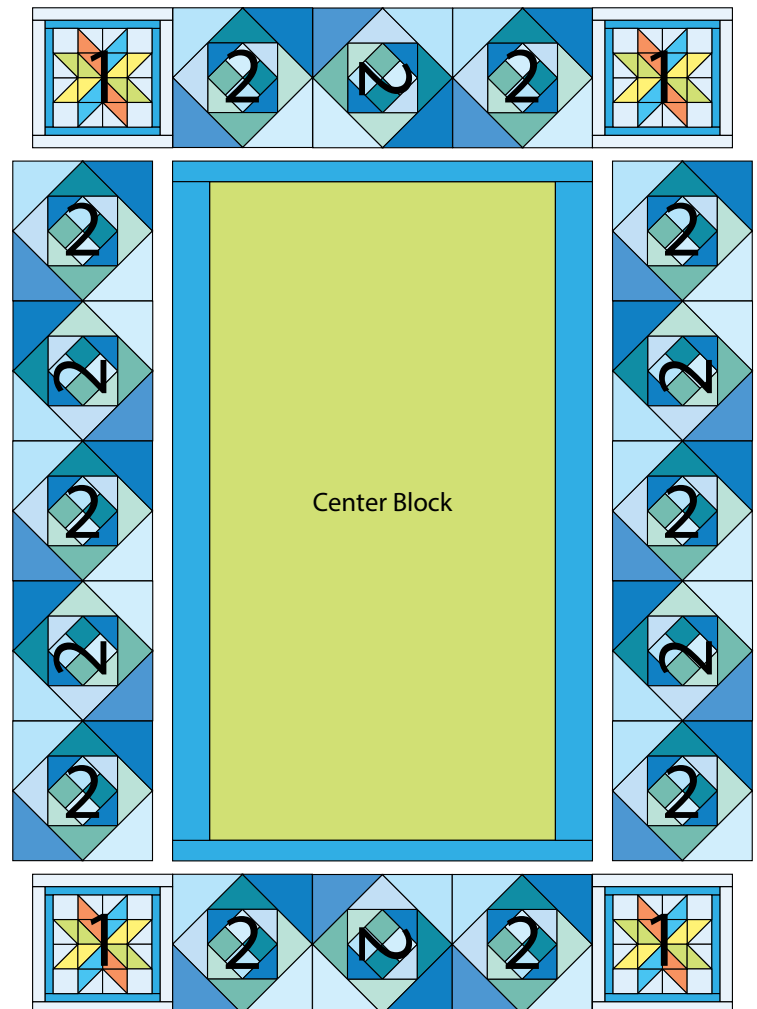
## Layering, Quilting and Finishing

20. Press the quilt top and 51" x 68" backing well. Layer backing (wrong side up), batting, pressed quilt top (right side up) and baste. Quilt as desired and trim excess batting and backing when quilting is complete.

## Binding

21. Cut the ends of the (6) Fabric B binding strips at a 45-degree angle and sew end to end to make (1) continuous piece of binding. Fold in half lengthwise and press wrong sides together.

22. Sew the binding to the front of the quilt, raw edges together. Turn the folded edge to the back, and hand stitch in place.



Quilt Layout

*Every effort has been made to ensure that all projects are error free. All the information is presented in good faith, however no warranty can be given nor results guaranteed as we have no control over the execution of instructions. Therefore, we assume no responsibility for the use of this information or damages that may occur as a result. When errors are brought to our attention, we make every effort to correct and post a revision as soon as possible. Please make sure to check [www.studioefabrics.net](http://www.studioefabrics.net) for pattern updates prior to starting the project. We also recommend that you test the project prior to cutting for kits. Finally, all free projects are intended to remain free to you and are **not for resale**.*